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Technical data sheet

GV15-80 ENDURO GUARD™ SEMI PRO ULTRA

375µ Ultra Gloss PVC 3 year laminate

PRODUCT DESCRIPTION:

An ultra-gloss 375µ / 15 mil durable protective laminate. Product features a solvent based pressure sensitive adhesive backed with an 80gsm single side PE coated Kraft liner.

TYPICAL USES

Designed for extreme applications, such as Dirt Bike graphics. The laminate gives a wet look finish to printed decals. We recommend the use of our DS3020 as the matched print media for this laminate.

SHELF LIFE

2 years when stored in original packaging at 10 to 30°C and 30 - 65% RH.

PHYSICAL PROPERTIES (Average Values)

Tests made at 23°C and 50%RH unless otherwise state d.

Film Thickness - 375 microns

Liner - 80gsm

UV Block (UVa) - 80%

Peel Values - 20min: 15 – 17 N/25mm
24h: 19 – 21 N/25mm

Flammability - Product is based on PVC, which is self extinguishing, however the material is not fire retardant and will not impart fire resistance.

APPLICATION DATA

Product can be used indoor and outdoor. To ensure good bond strength, product must be applied to dry, clean, grease free surfaces. Once laminated, it is recommended to leave the job for at least 4 hours to allow the adhesive to cure before trimming. The use of a laminator is recommended for applying this product to avoid any undue stress or stretching on the laminate.

If the product is being applied over inkjet prints, it is essential to leave the print to thoroughly dry before applying the laminate. It is recommended that a test is carried out to determine the print is dry enough for lamination. As a general rule, a minimum of 4 hours is recommended at normal room conditions of 23°C and 50%RH, at lower application temperatures this time may need to be extended.